

Base-Ported Pressure Filter

Patent No. 6,843,378 for filter cap seal.

KC65



Features and Benefits

- Base-ported high pressure filter
- Patented dirt-tolerant cap design
- Can be installed in vertical or horizontal position
- Meets HF4 automotive standard
- Element changeout from top minimizes oil spillage
- Offered in flanged porting
- No-Element indicator option available
- Available with non-bypass option with high collapse element
- Integral inlet and outlet female test points option available
- Double and triple stacking of K-size element can be replaced by single KK or 27K-size element

100 gpm
380 L/min
6500 psi
450 bar

Model No. of filter in photograph is KC651K10FD9.



INDUSTRIAL



MINING
TECHNOLOGY



AUTOMOTIVE
MANUFACTURING



STEEL
MAKING



MOBILE
VEHICLES



PULP & PAPER



AGRICULTURE



WASTE WATER
TREATMENT

Applications

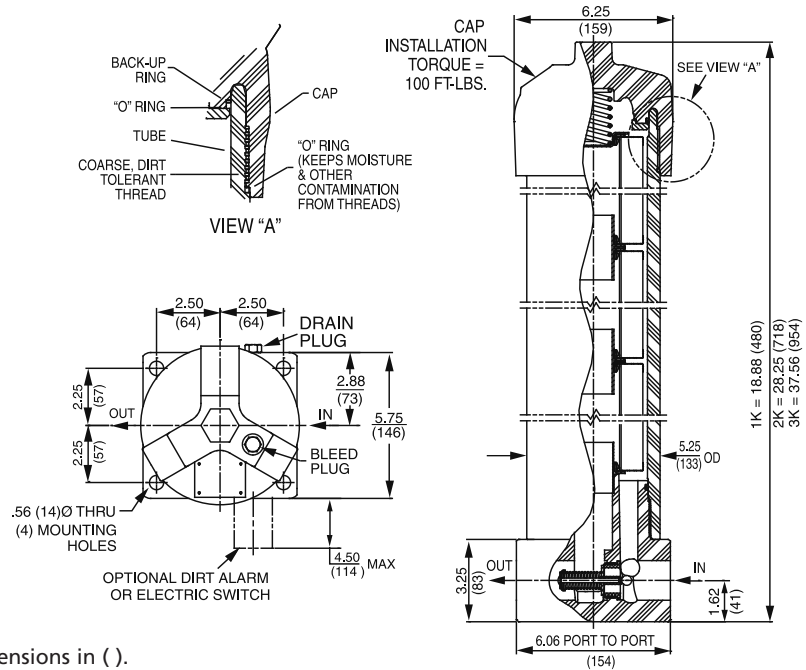
NF30
 NFS30
 YF30
 CFX30
 PLD
 DF40
 CF40
 PF40
 RFS50
 RF60
 CF60
 CTF60
 VF60
 LW60
 KF30
 TF50
 KF50
 KC50
 MKF50
KC65
 NOF30-05
 NOF50-760
 FOF60-03
 NMF30
 RMF60
 Cartridge Elements
 HS60
 MHS60
 KFH50

Flow Rating:	Up to 100 gpm (380 L/min) for 150 SUS (32 cSt) fluids
Max. Operating Pressure:	6500 psi (450 bar)
Min. Yield Pressure:	19,500 psi (1345 bar), per NFPA T2.6.1
Rated Fatigue Pressure:	5000 psi (345 bar), per NFPA T2.6.1-2005
Temp. Range:	-20°F to 225°F (-29°C to 107°C)
Bypass Setting:	Cracking: 40 psi (2.8 bar) Full Flow: 75 psi (5.2 bar) Non-bypassing model has a blocked bypass.
Porting Base & Cap: Element Case:	Ductile Iron Steel
Weight of KC65-1K:	80 lbs. (36.3 kg)
Weight of KC65-2K:	102 lbs. (46.3 kg)
Weight of KC65-3K:	124 lbs. (56.3 kg)
Element Change Clearance:	8.50" (215 mm) for 1K; 17.50" (445 mm) for KK; 26.5" (673 mm) for 27K

Filter Housing Specifications

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Metric dimensions in ().

Element Performance Information

Element	Filtration Ratio Per ISO 4572/ NFPA T3.10.8.8			Filtration Ratio wrt ISO 16889	
	Using automated particle counter (APC) calibrated per ISO 4402			Using APC calibrated per ISO 11171	
	$\beta_x \geq 75$	$\beta_x \geq 100$	$\beta_x \geq 200$	$\beta_x(c) \geq 200$	$\beta_x(c) \geq 1000$
K3/KK3/27K	6.8	7.5	10.0	N/A	N/A
K10/KK10/27K10	15.5	16.2	18.0	N/A	N/A
KZ1/KKZ1/27KZ1	<1.0	<1.0	<1.0	<4.0	4.2
KZ3/KKZ3/27KZ3/KAS3/KKAS3/27KAS3	<1.0	<1.0	<2.0	<4.0	4.8
KZ5/KKZ5/27KZ5/KAS5/KKAS5/27KAS5	2.5	3.0	4.0	4.8	6.3
KZ10/KKZ10/27KZ10/KAS10/KKAS10/27KAS10	7.4	8.2	10.0	8.0	10.0
KZ25/KKZ25/27KZ25	18.0	20.0	22.5	19.0	24.0
KZW1	N/A	N/A	N/A	<4.0	<4.0
KZW3/KKZW3	N/A	N/A	N/A	4.0	4.8
KZW5/KKZW5	N/A	N/A	N/A	5.1	6.4
KZW10/KKZW10	N/A	N/A	N/A	6.9	8.6
KZW25/KKZW25	N/A	N/A	N/A	15.4	18.5
KZX3/KKZX3/27KZX3	<1.0	<1.0	<2.0	4.7	5.8
KZX10/KKZX10/27KZX10	7.4	8.2	10.0	8.0	9.8

Dirt Holding Capacity

Element	DHC (gm)	Element	DHC (gm)	Element	DHC (gm)	Element	DHC (gm)	Element	DHC (gm)
K3	54	KK3	108	27K3	162				
K10	44	KK10	88	27K10	132				
KZ1	112	KKZ1	224	27KZ1	336	KZW1	61		
KZ3/KAS3	115	KKZ3/KKAS3	230	27KZ3/27KAS3	345	KZW3	64	KKZW3	128
KZ5/KAS5	119	KKZ5/KKAS5	238	27KZ5/27KAS5	357	KZW5	63	KKZW5	126
KZ10/KAS10	108	KKZ10/KKAS10	216	27KZ10/27KAS10	324	KZW10	57	KKZW10	114
KZ25	93	KKZ25	186	27KZ25	279	KZW25	79	KKZW25	158
KZX3	40*	KKZX3	80	27KZX3	120				
KZX10	49*	KKZX10	98	27KZX10	147				

Element Collapse Rating: 150 psid (10 bar) for standard elements
3000 psid (210 bar) for high collapse (ZX) versions

Flow Direction: Outside In

Element Nominal Dimensions: K: 3.9" (99 mm) O.D. x 9.0" (230 mm) long
KK: 3.9" (99 mm) O.D. x 18.0" (460 mm) long
27K: 3.9" (99 mm) O.D. x 27.0" (690 mm) long

*Based on 100 psi terminal pressure

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Type Fluid	Appropriate Schroeder Media
Petroleum Based Fluids	All E media (cellulose) and Z-Media® (synthetic)
High Water Content	All Z-Media® and ASP Media (synthetic)
Invert Emulsions	10 and 25 µ Z-Media® (synthetic), 10 µ ASP Media (synthetic)
Water Glycols	3, 5, 10 and 25 µ Z-Media® (synthetic) and all ASP Media (synthetic)
Phosphate Esters	All Z-Media® and ASP Media (synthetic) with H (EPR) seal designation and 3 and 10 µ E media (cellulose) with H (EPR) seal designation
Skydrol®	3, 5, 10 and 25 µ Z-Media® (synthetic) and ASP Media (synthetic) with H.5 seal designation and W media (water removal) with H.5 seal designation (EPR seals and stainless steel wire mesh in element, and light oil coating on housing exterior)

Fluid Compatibility	
NF30	
NFS30	
YF30	
CFX30	
PLD	
DF40	

Element Selection Based on Flow Rate	
CF40	
PF40	
RFS50	
RF60	
CF60	
CTF60	
VF60	
LW60	
KF30	

Pressure	Element		Element selections are predicated on the use of 150 SUS (32 cSt) petroleum based fluid and a 40 psi (2.8 bar) bypass valve.						
	Series	Part No.	1K3		2K3†	3K3			
To 6500 psi (450 bar)	E Media	K3	1K3		2K3†	3K3			
		K10	1K10				2K10†	3K10†	
		K25	1K25						
	Z-Media®	KZ1	1KZ1			2KZ1†	3KZ1†		
		KZ3	1KZ3/KAS3/KKAS3/27KAS3				2KZ3†	3KZ3†	
		KZ5	1KZ5/KAS5/KKAS5/27KAS5				2KZ5†	3KZ5†	
	KZ10	1KZ10/KAS10/KKAS10/27KAS10				2KZ10†			
	KZ25	1KZ25				2KZ25†			
Flow	gpm	0	20	40	60	80	100		
	(L/min)	0		150	250		380		

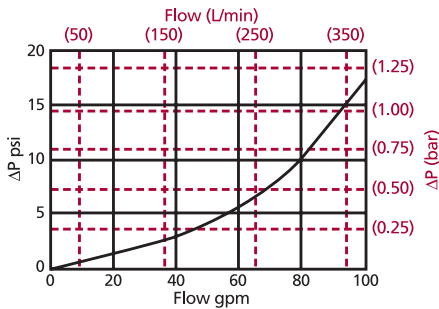
†Double and triple stacking of K-size elements can be replaced by single KK & 27K elements, respectively.

Shown above are the elements most commonly used in this housing.

Note: Contact factory regarding use of E Media in High Water Content, Invert Emulsion and Water Glycol Applications. For more information, refer to Fluid Compatibility: Fire Resistant Fluids, pages 19 and 20.

ΔP_{housing}

KC65 ΔP_{housing} for fluids with sp gr = 0.86:



sp gr = specific gravity

Sizing of elements should be based on element flow information provided in the Element Selection chart above.

$$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$$

Exercise:

Determine ΔP at 60 gpm (230 L/min) for KC652KZ3FD9 using 200 SUS (44 cSt) fluid.

Solution:

$$\begin{aligned} \Delta P_{\text{housing}} &= 8.0 \text{ psi } [.55 \text{ bar}] \\ \Delta P_{\text{element}} &= 60 \times .05 \times (200 \div 150) = 4.0 \text{ psi} \\ &\text{or} \\ &= [230 \times (.05 \div 54.9) \times (44 \div 32) = .29 \text{ bar}] \\ \Delta P_{\text{total}} &= 8.0 + 4.0 = 12.0 \text{ psi} \\ &\text{or} \\ &= [.55 + .29 = .84 \text{ bar}] \end{aligned}$$

ΔP_{element}

ΔP_{element} = flow x element ΔP factor x viscosity factor

El. ΔP factors @ 150 SUS (32 cSt):

	1K	2K	3K
K3	.25	.12	.08
K10	.09	.05	.03
K25	.02	.01	.01
KZ1	.20	.10	.05
KZ3/KAS3/KKAS3/27KAS3	.10	.05	.03
KZ5/KAS5/KKAS5/27KAS5	.08	.04	.02
KZ10/KAS10/KKAS10/27KAS10	.05	.03	.02
KZ25	.04	.02	.01
	1K	2K	
KZW1	.43		
KZW3	.32	.16	
KZW5	.28	.14	
KZW10	.23	.12	
KZW25	.14	.07	

If working in units of bars & L/min, divide above factor by 54.9.

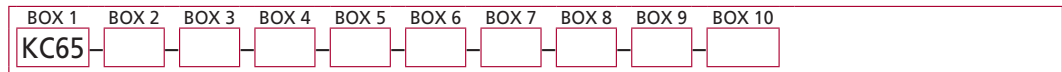
Viscosity factor: Divide viscosity by 150 SUS (32 cSt).

Pressure Drop Information Based on Flow Rate and Viscosity

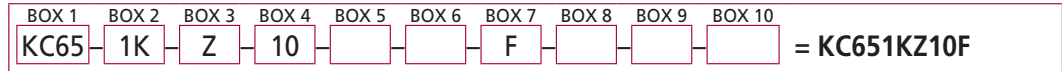
TF50
KF50
KC50
MKF50
KC65
NOF30-05
NOF50-760
FOF60-03
NMF30
RMF60
Cartridge Elements
HS60
MHS60
KFH50

Filter Model Number Selection

How to Build a Valid Model Number for a Schroeder KC65:



Example: NOTE: Only boxes 8 and 10 may contain more than one option



BOX 1	BOX 2	BOX 3	BOX 4
Filter Series	Number & Size of Elements	Media Type	Micron Rating
KC65	1 K, KK, 27K	Omit E Media (Cellulose)	1 = 1 Micron (Z, ZW, ZX media)
KCN65 (Non-bypassing: requires ZX high collapse elements)	2 K	Z Excellement® Z-Media® (synthetic)	3 = 3 Micron (AS, E, Z, ZW, ZX media)
	3 K	AS Anti-Stat Media (synthetic)	5 = 5 Micron (AS, Z, ZW, ZX media)
		ZW Aqua-Excellement™ ZW Media	10 = 10 Micron (AS, E, M, Z, ZW, ZX media)
		ZX Excellement® Z-Media® (High Collapse centertube)	25 = 25 Micron (E, M, Z, ZW, ZX media)
		W W Media (water removal)	60 = 60 Micron (M media)
		M Media (reusable metal mesh)	150 = 150 Micron (M media)
			260 = 260 Micron (M media)

NOTES:

Box 2. Number of elements must equal 1 when using KK or 27K elements. Replacement element part numbers are identical to contents of Boxes 2, 3, 4 and 5. Double and triple stacking of K-size elements can be replaced by single KK and 27K elements, respectively. ZW media not available in 27K length.

Box 5. H.5 seal designation includes the following: EPR seals, stainless steel wire mesh on elements, and light oil coating on housing exterior. Viton® is a registered trademark of DuPont Dow Elastomers. Skydrol® is a registered trademark of Solutia Inc.

Box 7. For option F, bolt depth 1.12" (30 mm).

Box 8. X and 50 options are not available with KCN65.

Box 9. Standard indicator setting for non-bypassing model is 50 psi unless otherwise specified.

Box 10. Options N, G509 and G1906 are not available with KCN65. N option should be used in conjunction with dirt alarm.

BOX 5	BOX 6	BOX 7	BOX 8
Seal Material	Magnet Options	Porting	Options
Omit = Buna N V = Viton® H = EPR H.5 = Skydrol® compatibility	Omit = None M = Magnet inserts (not available w/ indicator in cap)	F = 1½" SAE 4-bolt flange Code 62	Omit = None X = Blocked bypass 50 = 50 psi bypass setting L = Two ¼" NPTF inlet and outlet female test ports U = Series 1215 7/16 UNF Schroeder Check Test Point installed in cap (upstream) UU = Series 1215 7/16 UNF Schroeder Check Test Point installed in block (upstream and downstream)

BOX 9	BOX 10
Dirt Alarm® Options	Additional Options
Visual Electrical	Omit = None N = No-Element Indicator (not available w/ KCN65) G509 = Dirt alarm and drain opposite standard G1906 = KF50 style cap w/ longer thread engagement
Omit = None D9 = All Stainless D5 Contact Factory	